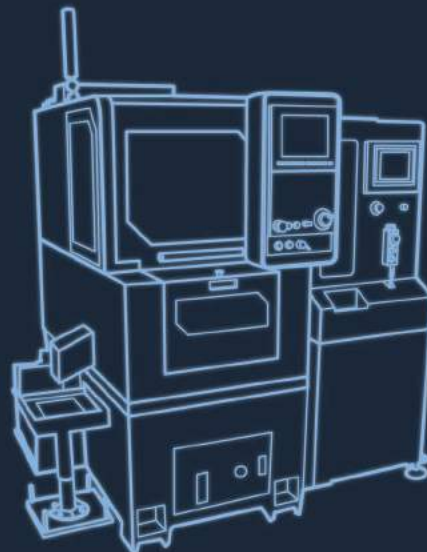


機型 / Model		RC-32G	RC-32S
加工能力 Machining Capacity	最大加工直徑 Max. Turning Diameter	Ø 32 mm 後拉富士筒夾 Pull Type Fuji 32	
		Ø 30 mm 前推西德筒夾 Push Type Index 30	
	最大加工長度 Max. Turning Length	Ø 80 mm 油壓三爪夾頭 5" Hydraulic Chuck	
主軸 Spindle	主軸通孔 Through Hole	Ø 45 mm	
	主軸拉桿通孔 Draw Tube	Ø 35 mm	
	主軸馬達 Motor Drive	新代 SYNTEC 4.4 kw	寶元 LNC 4.0 kw
軸向 Axis	主軸最高轉速 Max. Speed	6000 rpm	
	軌道型式 Type	線軌 Linear	
	X軸行程 X-axis Stroke	210 mm	
	Z軸行程 Z-axis Stroke	200 mm	
	X軸伺服馬達 X-axis Servo Motor	0.75 kw	
	Z軸伺服馬達 Z-axis Servo Motor	0.75 kw	
刀具 Tools	X/Z軸快速移動 X/Z-axis Rapid Speed	20 m/min	
	刀具數 No. of Tools	6	
	外徑刀座 Turning Tool	□16 mm (Opt. □12mm ~ □20mm)	
其他 General	內徑刀具 Drill Shank	Ø 20 mm	
	油壓單元 Hydraulic Unit	0.75 kw	
	油箱容量 Coolant Tank Capacity	110 L	
	冷卻幫浦 Coolant Pump	0.56 kw	
	機械尺寸 Floor Space	L800 x W1680 x H1800 mm	
	重量 Weight	1720 kg	1520 kg
動力需求 Power Supply	AC / 3PH / 220V / 8kw		
CNC控制器 CNC Controller	SYNTEC / LNC / MITSUBISHI / FANUC		

# RAY FENG MACHINE

PRODUCTS CATEGORY  
RC-32G



本公司保留機械及規格變更之權利，恕不另行通知。 Design and specification are subject to change without prior notice.  
機械在一公尺範圍內之噪音值平均為80分貝。 The sound pressure level is 80 dB(A) at the position of one meter outside the machine.

## 標準配備 Standard Accessories

- 外徑刀座 Turning Tool Holder
- 鑽孔座(單孔) Drill Holder
- 鑽孔軸 Drill sharf
- 自動門裝置 Auto Safety Door
- 吹氣功能 Air Blow
- 警示燈 Warning Light
- 工作燈 Working Light
- 工具箱 Tool Kit Box

## 特殊選配 Optional Accessories

- 5英寸三爪油壓夾頭 5" Hydraulic 3 Jaw Chuck
- 油霧回收機 Coolant Mist Collector
- 30/70bar高壓出水裝置 30/70bar High Pressure Coolant Pump
- 油水分離機 Oil Skimmer
- 主軸中心出水 Spindle Inner Coolant
- 主軸中心檔料桿 Spindle Inner Stopping Bar
- 主軸中心推料桿 Spindle Inner Pushing Bar
- 鐵屑機 Chip Conveyor



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## RC-32G

頂級的性能、經濟實惠的價位  
Top Performance, Economical price

### 機械特色

- 櫥式刀座系統擁有高精度的快速換刀與切削
- X, Z軸向使用線性滑軌並提供穩定性及高精度

### Machine Features

- Gang Type Tooling System has high speed cutting and High accuracy.
- Linear Guide provides stable, accurate and durable for X-axis and Z-axis.



### 單件自動上下料的新選擇

#### New Design of Single Part Auto Loading CNC Lathe

#### 特色

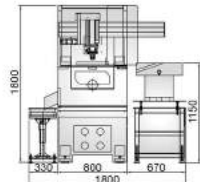
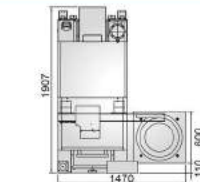
- 高效率及省佔地空間
- 兩種送料方式的選擇

#### Features

- High efficiency through space savings.
- 2 different designs for the auto loading ways.

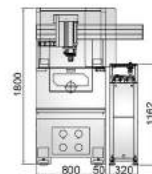
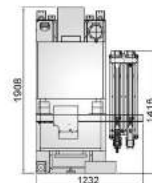


### RC-32G 機械平面圖 RC-32G Mechanical plan



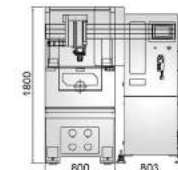
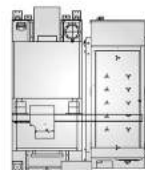
震動盤送料

Vibration Feeder



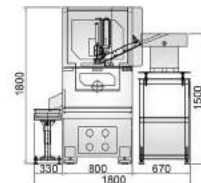
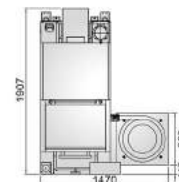
輸送帶送料

Conveyor Feeder



迴轉堆疊送料

Rotary Stocker



滑軌氣壓送料

Sliding Feeder

